



## THERMAL INSULATION PRODUCT GROUP

# Fawori Thermal Insulation Adhesive

### DESCRIPTION

**Fawori Thermal Insulation System Adhesive** is a cement-based special adhesive that is used in fixing thermal and sound insulation materials like polystyrene-based and rock wool plates onto mineral-based surfaces like concrete, plaster, brick, and gas concrete panels in interior and exterior spaces.

### SPECIFICATIONS

- Enables polystyrene-based and stone wool plates to strongly adhere to mineral surfaces.
- Thanks to the high and healthy polymers in its formula;
  - It is secure.
  - It has high adherence performance.
- Its long term resistance to external weather conditions is proven with hydrothermal wall tests.
- It has high water vapor permeability.

### TECHNICAL SPECIFICATIONS

Adhesion (to substrate):  $>0.50 \text{ N/mm}^2$  EN 1015-12  
Adhesion (to polystyrene surface) :  $>0.08 \text{ N/mm}^2$  EN 13494  
Fire response class : A1



### COLOR

Gray

### SURFACE PREPARATION

Ensure that the surface is smooth, clean, dry, matte enough to allow adhesion, firm and self-supporting. Start the application of **Fawori Thermal Insulation System Adhesive** a minimum of 4 weeks after the application of sub-plaster or rough-cast. Dampen the absorbent surfaces like gas concrete in particular during the application. Scrape the blistering and flaking sections of the old painted surfaces, and fill the cracks on the surface with **Fawori T1** repair mortars. Notch the old painted surfaces to prepare them for holding the product.

### MORTAR PREPARATION

Add clean and cold water slowly to the **Fawori Thermal Insulation System Adhesive**, and mix for approximately 10 minutes with a low speed mixer until the mixture is free of pellets. Adjust the required amount of water according to the weather conditions. Rest the mixture for 5 minutes and mix again. Readjust the consistency by adding water, if required. Consume the prepared mixture within 2-2.5 hours according to the weather conditions. Do not reuse the hardened material by reconstituting.

### APPLICATION

Apply **Fawori Thermal Insulation System Adhesive** on prepared surfaces as 3 trowel sized points with equal distances at the center and as a 4-5 cm thick line along the edges of the insulation plate. Notch with a 8x8 mm toothed steel trowel on smooth surfaces.

If the plate is stone wool, the plate can be primed by applying adhesive on its edges and central points as a thin layer. After this step, standard adhesive application can be performed.

Avoid applying adhesive on sides of the plates. Adjust the thickness of the adhesive layer based on the smoothness of the application surface. Affix the plates upwards by applying slight pressure on the application surface starting from the subbasement profile at the bottom in a way that each one touches the other. Avoid overlapping the joints of insulation plates and place the plates irregularly. Ensure a leveled surface is created by pressing firmly with the help of a floating rule. Ensure there are no gaps between the plates, and close any gap with a piece cut from the same plate at the right thickness.

Ensure that the ambient and surface temperatures are between  $+5 \text{ }^\circ\text{C}$  and  $+30 \text{ }^\circ\text{C}$  during application and drying. Avoid application under conditions including direct sunlight, rain, and strong winds. Protect the product against freezing until set. Clean the used tools thoroughly with water after application.

This product is manufactured by Betek A.Ş., with certificate of conformity to the standards TS EN ISO 9001, TS EN ISO 14001, TS 18001, TS EN ISO 50001, TS ISO 10002, TS ISO/IEC 27001.

\* Please contact our technical support for details that are not provided above, since this technical sheet is based on general conditions. Otherwise, the manufacturer may not be held responsible for any missing information. Our company reserves the right to change the information provided. Where necessary, please refer to the Material Safety Data Sheets for more information on health, safety and handling risks, and precautions associated with the products.



### MIXING

Mix 25kg of **Fawori Thermal Insulation System Adhesive** with 5-6 L of water depending on the weather conditions.

### DRYING TIME

Dowel the plates and start the top coat application at least 24 hours after they are fixed. Full-dry: 2-3 days Since drying occurs physically with the evaporation of water, low temperatures and high relative humidity lengthens this period.

### CONSUMPTION

For polystyrene plate : 4.0-4.5 kg/m<sup>2</sup>

For stone wool plate : 5.5-6.5 kg/m<sup>2</sup>

Please note that specified consumption values may vary to the surface and application conditions. Perform a controlled sample run to estimate the precise consumption.

### PACKAGE

25 kg craft bag

### STORAGE

It can be stored for 12 months in its unopened package, dry and protected from moisture.

### HAZARD STATEMENTS

H315 Causes skin irritation.

H318 Causes serious eye irritation.

H335 May cause irritation in respiratory tract.

### PRECAUTIONARY STATEMENTS

P101 If medical advice is needed, keep the product container or label.

P102 Keep out of the reach of children.

P103 Read label before use.

P261 Avoid breathing its dust/fume/gas/mist/vapor/spray.

P305 + P351 + P338 IN CASE OF EYE CONTACT: Carefully rinse with water for a couple of minutes. Remove contact lenses if worn and easy to do so. Continue rinsing.

P310 Immediately CALL NATIONAL POISON CONSULTING CENTER AT 114/Call a physician.

P321 Specific treatment required (see label).

P405 Store locked up.

P501 Dispose of contents/container in accordance with local, regional, national and international regulations.

### WARNING WORD Hazard

### RATE NO.

10.330.2503

### POSE NO.

15.335.1001, 15.335.1002, 15.335.1003, 15.335.1004, 15.335.1005, 15.335.1006, 15.335.1101, 15.335.1102, 15.335.1103, 15.335.1104, 15.335.1105, 15.335.1106, 15.335.1201, 15.335.1202, 15.335.1203, 15.335.1204, 15.335.1205, 15.335.1206, 15.340.1001, 15.340.1002, 15.340.1003, 15.340.1004, 15.340.1005, 15.340.1006



GHS05



GHS07



Conforms to TS 13566' EN 13499 and TS EN 13500.

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